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Universal* Installation Instructions For Nerf Bars

Step # 1 :

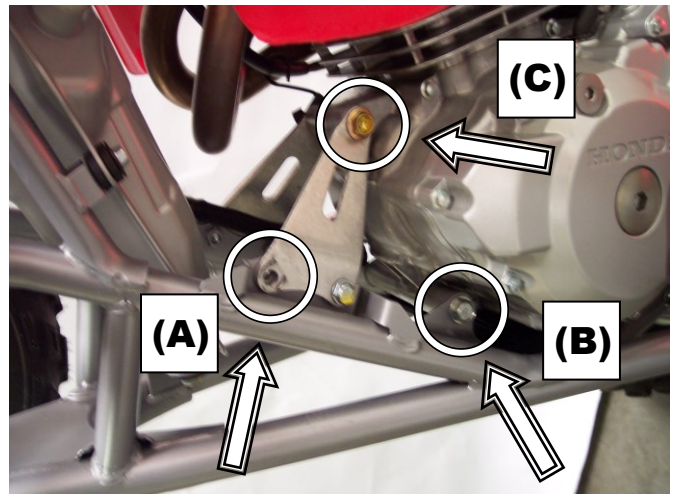
The Billet Nerf Bar Brackets supplied will Mount in (1) of the (3) Locations Shown in the Photo to the Right. See the list below to determine the Correct Mounting Location for your ATV model.

LOCATION (A) = TRX450R, TRX250R, TRX400EX, LTZ400, LTR450R, YFZ450, YFZ450R, RAPTOR125, RAPTOR250, RAPTOR700, DS650

LOCATION (B) = TRX300EX, RAPTOR350, WARRIOR

LOCATION (C) = BLASTER, PREDATOR, KFX450R, RAPTOR660

Once you've located the appropriate Stock Motor Mount Bolt for your ATV model, remove the bolt.



Step # 2 :

STEPS FOR LEFT SIDE NERF BAR -

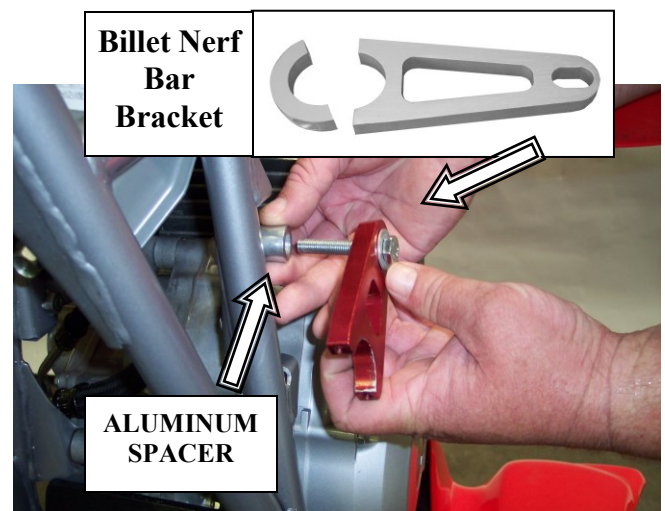
Remove Bottom Half from the Billet Nerf Bar Bracket. Insert the Largest Bolt supplied in the Hardware Kit through the Slotted Hole of the Billet Nerf Bar Bracket. Slide the Round Spacer on to the Bolt & Install the Bolt through the Correct Location for your ATV. (See Step # 1).

STEPS FOR RIGHT SIDE NERF BAR -

LOCATION (A) = Repeat Step #2 above. Do Not Tighten the Bolt(s) at this Time.

LOCATION (B) & (C) = The Large Bolt above in Step #2 will Go Through the Engine & come out on the Right Side. Install the 2nd Spacer, Billet Nerf Bar Bracket, Washer & Nylock Nut.

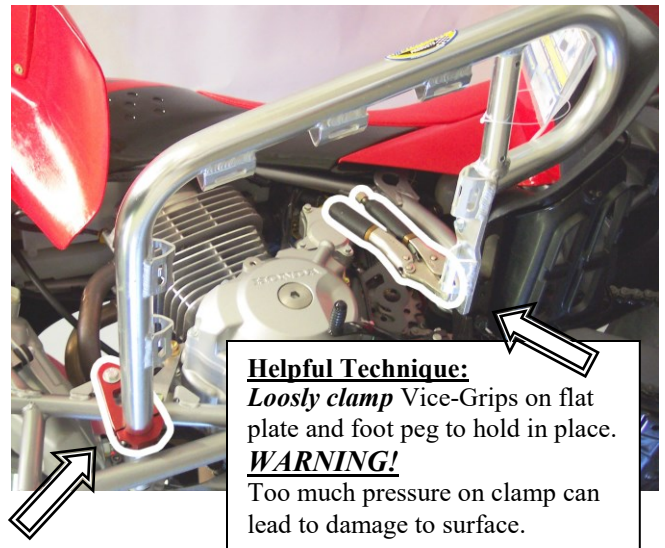
Do Not Tighten the Bolt(s) at this Time.



Step # 3 :

INSTALL THE LEFT SIDE NERF BAR

Position the Front Tube of the Nerf Bar above the Lower Frame Tubes of the ATV & Line up the Billet Nerf Bar Bracket with the Tubing. Install the Bottom Clamp of the Billet Nerf Bar Bracket, but do not tighten at this Time. Position the Flat Plate of the Nerf Bar to the Front of the Foot Peg while Lining up the Holes. Secure the Flat Plate to the foot Peg using the 6mm Flange Bolts, 6mm Flat Washers & 6mm Nylock Nut Supplied. Vise Grip Pliers work well to hold the flat Plate to the Peg while Installing Bolts. If Your ATV Has Heal Kick Guards Use the Longer 6mm Flange Bolts supplied to secure the Heal Kick Guard between the Flat Plate & Foot Peg. (Some ATV Foot Pegs Don't Have Mounting Holes & must be Drilled - See Step #5)



Helpful Technique:
Loosely clamp Vice-Grips on flat plate and foot peg to hold in place.
WARNING!
Too much pressure on clamp can lead to damage to surface.

INSTALL THE RIGHT SIDE NERF BAR - Repeat Steps from Left Side Nerf Installation.

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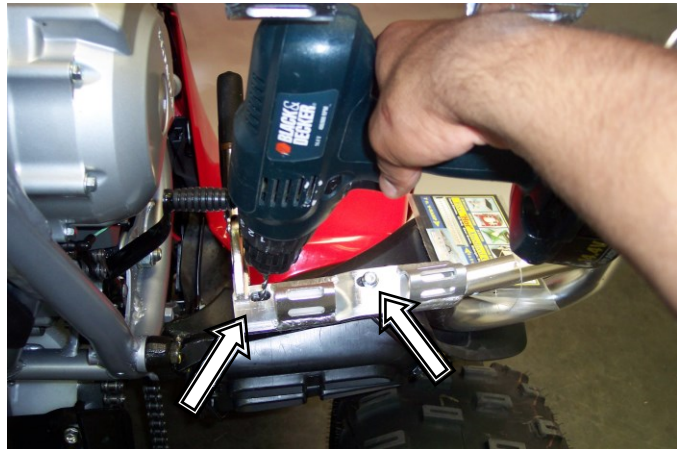


Step # 4 :

(Step # 5 Only Applies For ATV's Without Mounting Holes In Foot Pegs)

Clamp the Nerf Bar Flat Plates to the Front of the Foot Pegs. Position the Top of the Flat Plate **BELOW** the V Cut of the Foot Pegs Teeth *(Example Of Foot Peg Teeth & Where The Flat Plate Should Line Up – ▲▲▲▲▲▲▲▲)*.

Use Vise Grip Pliers to Clamp the Flat Plates to the Foot Pegs. Drill Holes in the Foot Pegs using the Flat Plates Holes for a Template. Use a 7mm Drill Bit. After Drilling Holes, Secure the Flat Plates to the Foot Pegs using the 6mm Flange Bolts, 6mm Flat Washers & 6mm Nylock Nuts supplied.



Step # 5 :

Tighten all Nuts & Bolts Involved after Installation is complete.

Step # 6 :

Now Install the Nerf Bar Nets. Line up the Net Pattern with the Net Tabs on Nerf Bars. Feed the Webbing thru the Top Slot of the Net Tab, then out the Bottom Slot, then go thru the Middle Slot & then back out the Top Slot. Adjust the Net to your Preference . Cut off Ends of Webbing Using a Razor Knife or Scissors leaving a 1 ½" of Excess Webbing from the Net Tabs. Use Needle Nose Pliers to Hold the End of the Webbing & Burn the Cut Ends with a Lighter. The Burning of the Net Ends **MUST BE DONE** or the Nets will Fray & Fall Apart.

